

AMENDMENTS TO THE CLAIMS:

Please replace the claims with the claims provided in the listing below wherein status, amendments, additions and cancellations are indicated.

1.(Original) A method of manufacturing a vehicle's wheel formed of lightweight metal comprising; heating an intermediate product that is formed by casting or forging and has a to-be disk part and a to-be rim part, to a plasticity temperature; then, rotating the intermediate product with stopping of the rotating at interval of a predetermined angle; pressing at least a portion of the to-be disk part by molds at time of said stopping; repeating of such rotating, stopping and pressing as to give a disk-part pattern on whole of the to-be disk part; and further press processing and finish processing on the to-be disk and the to-be rim parts.

2.(Original) A method of producing a wheel according to claim 1, wherein a lower mold has recesses or holes at places corresponding to portions of the intermediate product, which are to be pressed by a press device; and said portions are moved downward at a time of such pressing by the press device.

3.(Original) A method of producing a wheel according to claim 1 or 2, wherein, in order for forming punched-out pattern in the to-be disk part, at least a portion of the upper and lower molds makes a sharp-angled ridge.

4.(Currently Amended) A method of producing a wheel according to ~~anyone of claims 1-3~~ claim 1 or 2, wherein waste holes are formed at positions corresponding to patterns of the intermediate product; the waste holes are fitted with projections on the lower mold; and then, the to-be rim and the to-be disk parts are subjected to press forming in a state sealed off from outside.

5.(Currently Amended) A wheel obtained by a method of ~~anyone of the claims 1-4~~ claim 1 or 2.